



**PRODUCT DATA SHEET**

Date: 05/14/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**58# Primeglos™ \*\* BP-164 \*\* 50# liner**

Item#: 0048573

----- TRIMLESS PROGRAMS -----

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"
Chicago	2.5 K	3"	3"
Chicago	5 K	3"	3"
Chicago	10 K	4"	3"

Facestock: **58# Primeglos™**

A 58# bright white sheet featuring high CD tensile and MD tear, great die cutting and stripping characteristics, and good stiffness for dispensing. Low Parker Print and exceptional gloss make this sheet printable with all standard flexo and letterpress inks.

**Typical Value**

Basis Weight:	58 #/3300 ft <sup>2</sup>
Caliper:	3.0 mils
Tensile MD/CD:	35 / 18 #/inch
Gloss:	72%
Tear MD/CD:	43 / 56 grams
Opacity:	88.5%
Parker Print:	.9 microns
Brightness:	90%

Adhesive: **BP-164**

A general purpose hot melt adhesive with excellent quick-stick properties. This adhesive exhibits excellent adhesion to a broad range of packaging surfaces and has improved die cutting and stripping attributes compared to other hot melt rubber based adhesives.

**Typical Value**

Coat Weight:	14 #/3300 ft <sup>2</sup>
Coat Weight:	20.72 grams/m <sup>2</sup>
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	63
Loop Tack, oz.:	97
Service Temperature:	-50 to 150 °F
Minimum Application Temperature:	40 °F

Shear (1000g):

456 minutes

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Release Liner: **50# liner**

A bleached, calendered liner featuring higher tensile and tear properties than the 40# liner, making it an excellent liner for perforating, fan-folding, and edge-punching.

**Typical Value**

Basis Weight:

53 #/3000 ft<sup>2</sup>

Caliper:

3.2 mils

Tensile MD/CD:

48 / 26 #/inch

Tear MD/CD:

45 / 51 grams

Opacity:

74%

**Total Product Caliper:** 6.8 mils

**Product Basis Weight Per MMSI:** 274.32 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facstock unless denoted with an asterisk(\*).

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